# Fatty Acid/FAME Application Guide

Analysis of Foods for Nutritional Needs

SIGMA-ALDRICH®







## Fatty Acid / FAME Application Guide Analysis of Foods for Nutritional Needs

We are cognizant of the impact our products play in nearly every aspect of modern life, from protection of the environment to the safety of consumer products in all market categories. However, it is rewarding when our products can be directly applied to topics of great interest to the general population. One area currently of public interest is nutrition. Obesity, diabetes, and cardiovascular disease, along with their related costs, are increasing in America, Europe, and in other parts of the world. Although heredity contributes, a clear link between diet and these maladies has been firmly established. (1-4)

One measure of the nutritional and health value of a food is its fat content. It is not only total fat, but also the type of fat that must be considered. Some 'good fats' are required for biochemical processes or necessary for dissolving fat-soluble vitamins. Other 'bad fats' interfere with biochemical processes or accumulate in the cardiovascular system, potentially leading to health problems. Currently, there is an increase in research into the safety and health effects of fatty acids and toward understanding their fundamental biochemistry.

For the food chemist, determining the fatty acid composition of a product may be difficult because foods can contain a complex mixture of saturated, monounsaturated, and polyunsaturated fatty acids, each with a variety of carbon chain lengths.

This brochure was assembled to provide food chemists with a valuable resource to assist in identifying the proper products for the GC analysis of fatty acids, either as free fatty acids or as fatty acid methyl esters. Many of these specialized products, such as GC columns, SPE tubes, reagents, and chemical standards, were specifically developed for use in the qualitative and quantitative identification of fatty acids. Details of each of these products are included throughout this brochure, which is arranged by analytical application. The diverse analytical applications, chromatograms, and product listings that are attached within this brochure were selected with the chromatographer in mind, to help them ensure accurate and reproducible analyses.

Want additional information beyond what this brochure provides? Page 23 lists product literature and also recommended reading written by experts and researchers. Another resource is the Sigma-Aldrich/Supelco FAME web site: *sigma-aldrich.com/fame*, where product listings, technical literature detailing how to use these products, chromatograms with peak IDs and conditions, and peer-reviewed literature references can be easily found. Supelco Technical Service chemists are also invaluable sources for providing guidance with the selection and use of applicable products. Supelco Technical Service chemists can be reached at 800-359-3041 (US and Canada only), 814-359-3041, or at *techservice@sial.com* 

### Table of Contents

Торіс	Page
Free Fatty Acids	3
GC Column Choices	
Chromatograms	
Chemical Standards	
Solvents	
Fatty Acid Methyl Ester (FAME) Prepara	
FAME Fractionation Using Silver-Ion SPE	Tubes6
FAMEs by Boiling Point Elution	7
GC Column Choices	7
Chromatograms Chemical Standards	7 a
FAMEs by Degree of Unsaturation	
Chromatograms	
Chemical Standards	12
Omega 3 and Omega 6 Fatty Acids as FA	AMEs 13
GC Column Choices	
Chromatograms	
Chemical Standards	
Cis/Trans Fatty Acid Isomers as FAMEs	
GC Column Choices Chromatograms	
Chemical Standards	
Blood Assessment Kits	20
GC Columns by Phase	21
Equity®-1	
Nukol™ Omegawax™	
SP <sup>™</sup> -2380	
SP-2560	
SLB™-IL100	
References	
Product Literature	
Additional Reading	
Trademarks	23
Subsidiary Listing	Back Cover



## **Free Fatty Acids**

Short chain, volatile fatty acids are typically analyzed in the free form using specialized columns. This group of compounds may be referred to as free fatty acids (FFAs), volatile fatty acids (VFA), or carboxylic acids. The analysis of fatty acids in the free form instead of as fatty acid methyl esters results in easier and quicker sample preparation. Additionally, artifact formation that may result from a derivatization procedure, is eliminated.

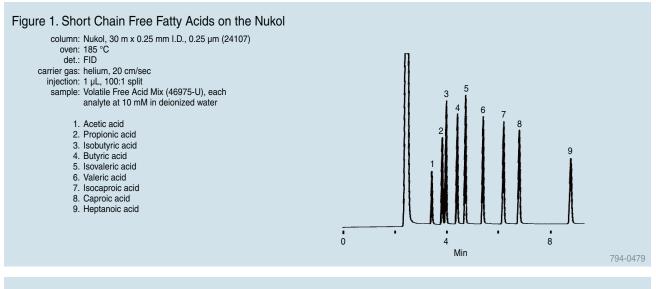
This section (pages 3-4) focuses on the analysis of free fatty acids. Details on the preparation (pages 5-6) and analysis (pages 7-20) of fatty acid methyl esters can be found in other sections.

## **GC** Column Choices

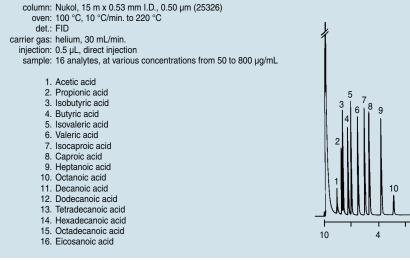
For the GC analysis of free fatty acids, a specialized column that will not allow the adsorption of active carboxyl groups is required. The Nukol, with its acidic characteristic, is well-suited for this application, allowing chromatography with excellent peak shapes. For application, USP code, polymer, and temperature limit information, as well as catalog numbers, please refer to page 21.

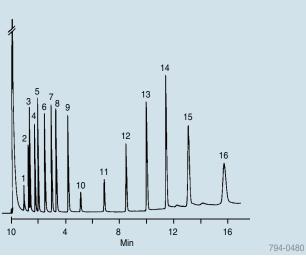
### Chromatograms

The following selected chromatograms for this application are presented to assist the chromatographer in establishing analytical conditions. For assistance, contact Supelco Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at techservice@sial.com



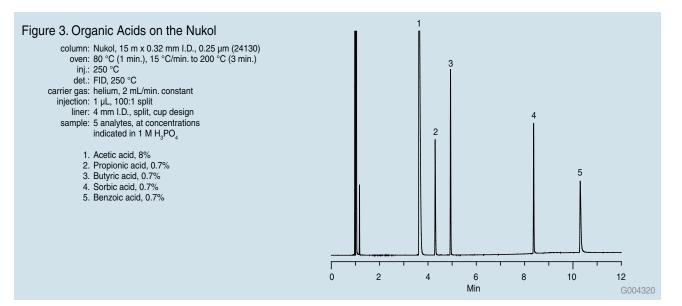
### Figure 2. Short and Long Chain Free Fatty Acids on the Nukol





### **Free Fatty Acids**





## **Chemical Standards**

Standards for the determination of free fatty acids should be purchased from a chemical manufacturer with knowledge in the preparation, handling, storage, and shipment of volatile analytes. Sigma-Aldrich, with over 40 years in chemical standard manufacturing through the Supelco brand, offers the following standards.

Description			Cat. No.
Water Soluble Fatty Acid Mix 2 (WSFA-2) Each analyte at 0.1 wt. % in deionized water, 5 mL Acetic acid Butyric acid	lsobutyric acid Isovaleric acid	Propionic acid Valeric acid	47056
Water Soluble Fatty Acid Mix 4 (WSFA-4) Each analyte at 0.1 wt. % in deionized water, 5 mL Acetic acid Butyric acid Isobutyric acid	lsovaleric acid 2-Methylbutyric acid	Propionic acid Valeric acid	47058
Volatile Free Acid Mix Each analyte at 10 mM in deionized water, 100 mL Acetic acid Butyric acid Formic acid Heptanoic acid	Hexanoic acid Isobutyric acid Isovaleric acid	4-Methylvaleric acid Propionic acid Valeric acid	46975-U
Non-Volatile Acid Standard Mix Each analyte at 0.01 meq/mL in deionized water, 100 Fumaric acid Lactic acid Malonic acid	mL Methylmalonic acid Oxalacetic acid Oxalic acid	Pyruvic acid Succinic acid	46985-U

## **Solvents**

All CHROMASOLV<sup>®</sup> solvents are prepared with unsurpassed attention to quality, and are designed for meeting stringent purity standards.

Description	Pkg. Size	Cat. No.
Chloroform, >=99.8%, amylene stabilized	100 mL 1 L	34854-100ML 34854-1L
Dichloromethane, >=99.8%, amylene stabilized	100 mL 1 L	34856-100ML 34856-1L
Hexane, >=95%	100 mL 1 L	270504-100ML 270504-1L
Heptane, >=99%	100 mL 1 L	34873-100ML 34873-1L
Toluene, 99.9%	100 mL 1 L	34866-100ML 34866-1L

## Fatty Acid Methyl Ester (FAME) Preparation

GC can be used to analyze fatty acids either as free fatty acids or as fatty acid methyl esters. Details on the analysis of free fatty acids can be found on pages 3-4.

The primary reasons to analyze fatty acids as fatty acid methyl esters include:

- In their free, underivatized form, fatty acids may be difficult to analyze because these highly polar compounds tend to form hydrogen bonds, leading to adsorption issues. Reducing their polarity may make them more amenable for analysis.
- To distinguish between the very slight differences exhibited by unsaturated fatty acids, the polar carboxyl functional groups must first be neutralized. This then allows column chemistry to perform separations by boiling point elution (pages 7-9), and also by degree of unsaturation (pages 10-12), position of unsaturation (pages 13-15), and even the cis vs. trans configuration of unsaturation (pages 16-20).

The esterification of fatty acids to fatty acid methyl esters is performed using an alkylation derivatization reagent. Methyl esters offer excellent stability, and provide quick and quantitative samples for GC analysis. As shown in Figure 4, the esterification reaction involves the condensation of the carboxyl group of an acid and the hydroxyl group of an alcohol. Esterification is best done in the presence of a catalyst (such as boron trichloride). The catalyst protonates an oxygen atom of the carboxyl group, making the acid much more reactive. An alcohol then combines with the protonated acid to yield an ester with the loss of water. The catalyst is removed with the water. The alcohol that is used determines the alkyl chain length of the resulting esters (the use of methanol will result in the formation of methyl esters whereas the use of ethanol will result in ethyl esters).

### Figure 4. Esterification Reaction $BCI_3$ R-COOH + CH<sub>3</sub>OH $\longrightarrow$ R-COO-CH<sub>3</sub> + H<sub>2</sub>O

The following typical esterification procedure (using  $BCl_3$ -methanol) is intended as a guideline. It may need to be altered to meet the needs of a specific application.

- Samples can be derivatized neat or after dissolving in solvent. If appropriate, dissolve sample in a nonpolar solvent (such as hexane, heptane, or toluene). If the sample is in an aqueous solvent, first evaporate to dryness then use neat or dissolved in an organic, non-polar solvent.
- 2. Weigh 1-25 mg of sample into a 5-10 mL micro reaction vessel.
- 3. Add 2 mL BCl<sub>3</sub>-methanol, 12% w/w. A water scavenger (such as 2,2-dimethoxypropane) can be added at this point.

- Heat at 60 °C for 5-10 minutes. Derivatization times may vary, depending on the specific compound(s) being derivatized.
- 5. Cool, then add 1 mL water and 1 mL hexane.
- 6. Shake the reaction vessel (it is critical to get the esters into the non-polar solvent).
- After allowing the layers to settle, carefully transfer the upper (organic) layer to a clean vial. Dry the organic layer by either:
  - a. Passing through a bed of anhydrous sodium sulfate during the transfer step to the clean vial.
  - b. Adding anhydrous sodium sulfate to the clean vial then shaking.
- 8. To determine the proper derivatization time, analyze aliquots of a representative sample using different derivatization times. Plot peak area (y-axis) vs derivatization time (x-axis). The minimum time to use is when no further increase in peak area is observed with increasing derivatization time (where the curve becomes flat).
- If it is suspected that complete derivatization is never achieved, use additional reagent or re-evaluate temperature.
- 10. It is important to prepare a reagent blank, along with the samples, to identify any issues that may arise.

It is important to use only high quality derivatization reagents, to ensure that no artifacts are present during analysis. Additionally, only derivatization reagents with low moisture should be used, as the esterification reaction will be hindered by the presence of water. The storage conditions of derivatization reagents should be strictly adhered to, as some are susceptible to degradation during long-term storage. (5-6)

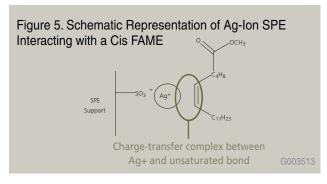
Description	Pkg. Size	Cat. No.
Derivatization Reagents		
BCl <sub>3</sub> -Methanol, 12% w/w	20 x 1 mL	33353
BCl <sub>3</sub> -Methanol, 12% w/w	20 x 2 mL	33089-U
BCl <sub>3</sub> -Methanol, 12% w/w	400 mL	33033
BF <sub>3</sub> -Methanol, 10% w/w	20 × 1 mL	33356
BF <sub>3</sub> -Methanol, 10% w/w	19 × 2 mL	33020-U
BF <sub>3</sub> -Methanol, 10% w/w	10 × 5 mL	33040-U
BF <sub>3</sub> -Methanol, 10% w/w	400 mL	33021
BF₃-Butanol, 10% w/w	10 × 5 mL	33126-U
BF <sub>3</sub> -Butanol, 10% w/w	100 mL	33125-U
Methanolic Base, 0.5 N	30 mL	33352
Methanolic Base, 0.5 N	100 mL	33080
Methanolic HCl, 0.5 N	20 × 1 mL	33354
Methanolic HCl, 0.5 N	10 × 5 mL	33095
Methanolic HCl, 3 N	20 × 1 mL	33355
Methanolic HCl, 3 N	10 × 3 mL	33051
Methanolic HCl, 3 N	400 mL	33050-U
Methanolic $H_2SO_4$ , 10% v/v	6 × 5 mL	506516
Micro Reaction Vessels and Caps		
5 mL Clear, with Hole Caps	12 ea	33299
5 mL Clear, with Solid Caps	12 ea	27039
5 mL Amber, with Hole Caps	12 ea	27478-U
10 mL Clear, with Hole Caps	12 ea	27479
Water Scavenger		
2,2-Dimethoxypropane, 98%	25 mL	D136808-25ML
Sodium Sulfate, Anhydrous, >=99.0%		
Granular	500 g	239313-500G
Granular	1 Kg	239313-1KG
Granular	2.5 Kg	239313-2.5KG





## **FAME Fractionation Using Silver-Ion SPE Tubes**

Discovery<sup>®</sup> Ag-Ion SPE tubes are based on silver-ion chromatography work first pioneered in 1966. As depicted in Figure 5, when silver ions are anchored onto SCX SPE functional group as counter-ions through electrostatic interaction, they have the ability to form polar complexes with the double bonds of unsaturated FAMEs under normal-phase conditions. More specifically, pi electrons of the FAME double bonds act as electron donors and silver-ions act as electron acceptors.



The strength of the interactions between FAMEs and the silver counter-ions varies depending on the structure of the FAME:

- Saturated FAMEs (no double bonds) have no interactions. Therefore, they are poorly retained.
- Cis double bonds offer more steric accessibility than their trans counter part, and therefore form stronger polar complexes. As a result, cis fatty acids are more strongly retained than trans fatty acids.
- FAMEs with a greater number of double bonds have stronger interactions than those with fewer double bonds. Trienes are retained stronger than dienes, which are retained stronger than monoenes.

The differences in the strengths of these polar complexes between classes of FAMEs and the silver counterions can be exploited, allowing for fractionation of cis and trans isomers by adjusting the elution solvent strength. Figure 6 shows GC analyses of microwave popcorn fatty acids as FAMEs, without SPE and also with SPE fractionation. As observed, changes in the strength of the elution solvent result in 'cleaner' chromatograms of FAME classes, useful for the detailed analysis of geometric isomers.

The recovery distribution of selected C18 FAMEs in each fraction, shown in Table 1, indicates the effectiveness of Discovery Ag-Ion SPE tubes for the fractionation of cis/trans FAMEs (strength of the interaction is greater for cis FAMEs than for trans FAMEs) and also for the fractionation of FAMEs by degree of unsaturation (strength of the interaction increases with increasing number of double bonds).

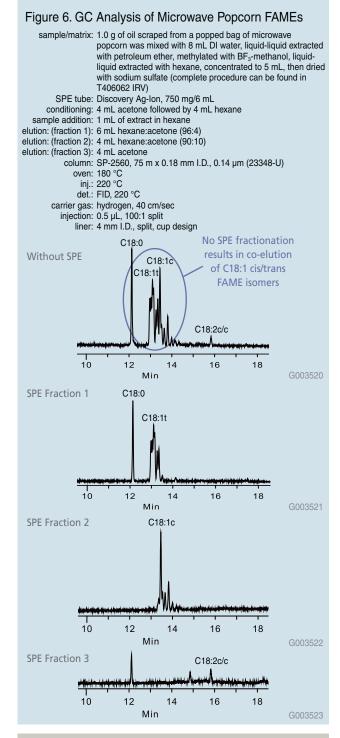


Table 1. Rec	overy Dis	stribution of S	Selected C	18 FAMEs
by Fraction				
Eraction	C19-0	C19-1 Tranc	C19-1 Cic	C19.2 Cic/Cic

Fraction	C10.0	CIO.I ITAIIS	C10.1 CIS	
1	100%	100%	2%	
2			98%	
3				100%

Description	Pkg. Size	Cat. No.
750 mg/6mL SPE Tube	30	54225-U
750 mg/1mL Rezorian™ Cartridge	10	54226-U



## FAMEs by Boiling Point Elution

The analysis of FAMEs by boiling point elution is used for pattern recognition. This technique is useful for:

- Determining the source of fatty acids when compared to patterns/profiles from known references, each with a unique fatty acid distribution. Qualitative and quantitative analysis is fundamental to food manufacturers for guality control, purity determination, and for the detection of adulterants.
- Observing subtle differences from sample to sample, which allows the effects on fatty acid metabolism, caused by either external or internal influences, to be detected. This growing area of research is commonly referred to as metabolomics, and extends to compound classes beyond fatty acids.

## GC Column Choices

The separation of analytes in a boiling point elution requires the use of a non-polar GC column. The Equity-1, a rugged non-polar column, can be used for this application with great success. For application, USP code, polymer, and temperature limit information, as well as catalog numbers, please refer to page 21.

### Chromatograms

The following selected chromatograms for this application are presented here to assist the chromatographer in establishing analytical conditions. For assistance, contact Supelco Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at techservice@sial.com

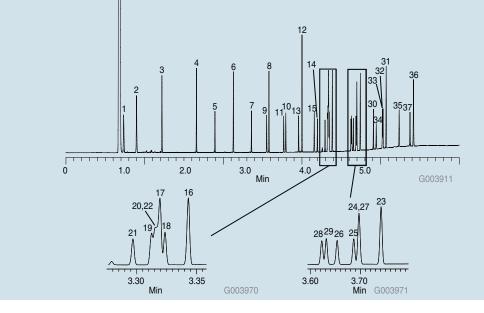
### Figure 7. 37-Component FAME Mix on the Equity-1

- column: Equity-1, 15 m x 0.10 mm I.D., 0.10 μm (28039-U) oven: 100 °C, 50 °C/min. to 300 °C (1 min.)
- - inj.: 250 °C
- det.: FID, 300 °C
- carrier gas: hydrogen, 50 cm/sec constant
  - injection: 0.2 µL, 200:1 split

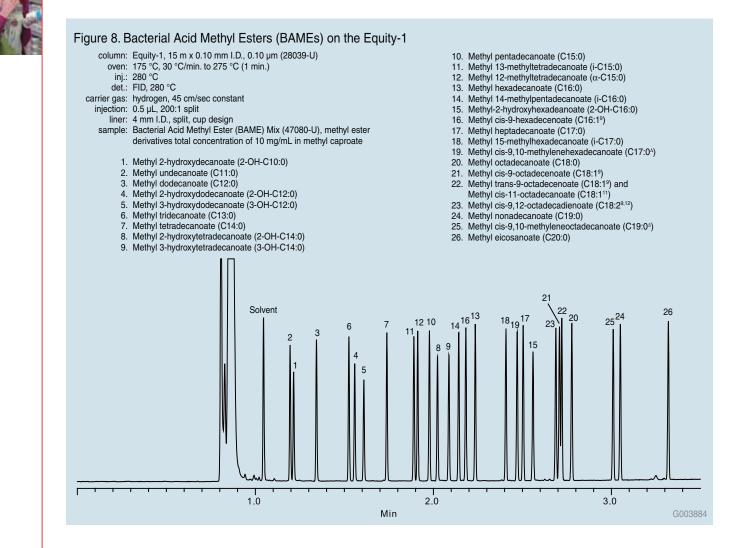
line: 4 mm l.D., split, cup design sample: Supelco 37-Component FAME Mix (47885-U), analytes at concentrations indicated in methylene chloride

- 1. Butyric Acid Methyl Ester (C4:0) at 4 wt %
- Caproic Acid Methyl Ester (C6:0) at 4 wt %
  Caprylic Acid Methyl Ester (C8:0) at 4 wt %
- Capric Acid Methyl Ester (C10:0) at 4 wt % 4
- Undecanoic Acid Methyl Ester (C11:0) at 2 wt % 5.
- Lauric Acid Methyl Ester (C12:0) at 4 wt % 6.
- Tridecanoic Acid Methyl Ester (C13:0) at 2 wt %
- Myristic Acid Methyl Ester (C14:0) at 4 wt %
  Myristoleic Acid Methyl Ester (C14:1) at 2 wt %
  Pentadecanoic Acid Methyl Ester (C15:0) at 2 wt %
- 11. cis-10-Pentadecenoic Acid Methyl Ester (C15:1) at 2 wt %
- 12. Palmitic Acid Methyl Ester (C16:0) at 6 wt 9
- 13. Palmitoleic Acid Methyl Ester (C16:1) at 2 wt %

- 14. Heptadecanoic Acid Methyl Ester (C17:0) at 2 wt %
- 15. cis-10-Heptadecenoic Acid Methyl Ester (C17:1) at 2 wt %
- 16. Stearic Acid Methyl Ester (C18:0) at 4 wt 9
- Oleic Acid Methyl Ester (C18:1n9c) at 4 wt %
  Elaidic Acid Methyl Ester (C18:1n9t) at 2 wt %
- 19. Linoleic Acid Methyl Ester (C18:2n6c) at 2 wt %
- 20. Linolelaidic Acid Methyl Ester (C18:2n6t) at 2 wt %
- γ-Linolenic Acid Methyl Ester (C18:3n6) at 2 wt % 21.
- α-Linolenic Acid Methyl Ester (C18:3n3) at 2 wt % 22
- Arachidic Acid Methyl Ester (C20:0) at 4 wt %
  cis-11-Eicosenoic Acid Methyl Ester (C20:1n9) at 2 wt %
- 25. cis-11,14-Eicosadienoic Acid Methyl Ester (C20:2) at 2 wt %
- 26. cis-8,11,14-Eicosatrienoic Acid Methyl Ester (C20:3n6) at 2 wt %
- 27. cis-11,14,17-Eicosatrienoic Acid Methyl Ester (C20:3n3) at 2 wt %
- 28. Arachidonic Acid Methyl Ester (C20:4n6) at 2 wt 9
- 29. cis-5,8,11,14,17-Eicosapentaenoic Acid Methyl Ester (C20:5n3) at 2 wt %
- 30. Heneicosanoic Acid Methyl Ester (C21:0) at 2 wt %
- 31. Behenic Acid Methyl Ester (C22:0) at 4 wt %
- 32. Erucic Acid Methyl Ester (C22:1n9) at 2 wt % 33.
- cis-13,16-Docosadienoic Acid Methyl Ester (C22:2) at 2 wt % 34. cis-4,7,10,13,16,19-Docosahexaenoic Acid Methyl Ester
- (C22:6n3) at 2 wt % 35. Tricosanoic Acid Methyl Ester (C23:0) at 2 wt % 36. Lignoceric Acid Methyl Ester (C24:0) at 4 wt %
- 37. Nervonic Acid Methyl Ester (C24:1n9) at 2 wt %



### FAMEs by Boiling Point Elution



### **FAMEs by Boiling Point Elution**



## **Chemical Standards**

To assign identification when performing the boiling point elution of fatty acid methyl esters for pattern recognition, standards of known reference must be used. To assist in confirming identification, Sigma-Aldrich offers the following chemical standards. One standard is the Supelco 37-Component FAME Mix (47885-U). This standard contains methyl esters of fatty acids ranging from C4 to C24, including key monounsaturated and polyunsaturated fatty acids, making this standard very useful to food analysts since it can be used to identify fatty acids in many different types of foods.

Characterized Reference Oils are offered that can be used as controls or check samples, providing an excellent means of standardizing applications and comparing results to others. AOCS Animal and Vegetable Reference Mixes are also available. Each quantitative mix is similar to the fatty acid distribution of certain oils, as specified in Table 2, and conforms to the requirements of AOCS Method Ce 1-62. (7)

Table 2. AOCS Animal and Vegetable Reference Mixes					
Mix	Oils with Similar Fatty Acid Distributio	n			
AOCS No. 1	Corn, cottonseed, kapok, poppyse rice, safflower, sesame, soybean, s and walnut				
AOCS No. 2	Hempseed, linseed, perilla, and ru	Ibberseed			
AOCS No. 3	AOCS No. 3 Mustard seed, peanut, and rapeseed				
AOCS No. 4	Neatsfoot, olive, and teaseed				
AOCS No. 5	Babassu, coconut, ouri-curi, and p	alm kernel			
AOCS No. 6	Lard, beef tallow, mutton tallow,	and palm			
Description		Cat. No.			
10 mg/mL (to	ponent FAME Mix otal wt.) in methylene chloride, 1 mL for list of analytes and concentrations	47885-U			
Bacterial Acid Methyl Ester (BAME) Mix 47080-U 10 mg/mL (total wt.) in methyl caproate, 1 mL qualitative standard (individual wt. % not available) See Figure 8 for a representative distribution					
Characterized Re Canola Oil, 1 Coconut Oil	g	46961 46949			

Characterized Reference Oils	
Canola Oil, 1 g	46961
Coconut Oil, 1 g	46949
Corn Oil, 1 g	47112-U
Cottonseed Oil, 1 g	47113
Lard Oil, 1 g	47115-U
Linseed (Flaxseed) Oil, 1 g	47559-U
Menhaden Fish Oil, 1 g	47116
Olive Oil, 1 g	47118
Palm Oil, 1 g	46962
Peanut Oil, 1 g	47119
Safflower Oil, 1 g	47120-U
Soybean Oil, 1 g	47122
Sunflower Seed Oil, 1 g	47123
AOCS Animal and Vegetable Reference Mixes	
AOCS No.1, 100 mg	O7006-1AMP
AOCS No.2, 100 mg	O7131-1AMP
AOCS No.3, 100 mg	O7256-1AMP
Rapeseed Oil Reference Mix, 100 mg	O7756-1AMP
Modern low erucic acid oil	
AOCS No.4, 100 mg	O7381-1AMP
AOCS No.5, 100 mg	O7506-1AMP
AOCS No.6, 100 mg	O7631-1AMP

		Methyl Ester (% composition by weight)													
Description	C8:0 (caprylate)	C10:0 (caprate)	C12:0 (laurate)	C14:0 (myristate)	C16:0 (palmitate)	C16:1 (palmitoleate)	C18:0 (stearate)	C18:1 (oleate)	C18:2 (linoleate)	C18:3 (linolenate)	C20:0 (arachidate)	C20:1 (eicosenoate)	C22:0 (behenate)	C22:1 (erucate)	C24:0 (lignocerate)
AOCS No. 1					6.0		3.0	35.0	50.0	3.0	3.0				
AOCS No. 2					7.0		5.0	18.0	36.0	34.0					
AOCS No. 3				1.0	4.0		3.0	45.0	15.0	3.0	3.0		3.0	20.0	3.0
AOCS No. 4					11.0		3.0	80.0	6.0						
AOCS No. 5	7.0	5.0	48.0	15.0	7.0		3.0	12.0	3.0						
AOCS No. 6				2.0	30.0	3.0	14.0	41.0	7.0	3.0					
AOCS for Low Erucic Rapeseed Oil				1.0	4.0		3.0	60.0	12.0	5.0	3.0	1.0	3.0	5.0	3.0





## **FAMEs by Degree of Unsaturation**

Saturated, monounsaturated, polyunsaturated, and cis/ trans configuration all refer to the structure of fatty acid moieties. Some of these structures are shown in Table 3, along with common sources and potential health effects. Because of this, it is important for food manufacturers to measure and report their levels so consumers have the chance to establish healthy dietary strategies.

Nutritionally, saturated fats are of particular concern, because an excess in the diet leads to their accumulation in the cardiovascular system, resulting in several healthrelated problems. Due to this, food manufacturers typically report the saturated fat vs. unsaturated fat content on the nutritional panel, allowing consumers wishing to have a healthier diet to make food choices with less saturated fat.

This section (pages 10-12) focuses on applications to determine the degree of unsaturation. Applications to determine the position of unsaturation are covered on pages 13-15. Applications to determine the cis/trans configuration of unsaturation are covered on pages 16-20.

## GC Column Choices

Determining the degree of fatty acid unsaturation of a product is difficult because foods can contain a complex mixture of saturated, monounsaturated, and polyunsaturated fatty acids with a variety of carbon chain lengths.

- Milk and butter contain saturated C4 to C20, monounsaturated C16 and C18, and polyunsaturated C18 fatty acids.
- Vegetable oils contain saturated C6 to C24, monounsaturated C16, and monounsaturated cis C18, C20, and C22 fatty acids.
- Margarines contain the same fatty acids as vegetable oils plus monounsaturated trans C18, C20, and C22, and polyunsaturated C18 fatty acids.
- Fish and meat typically contain saturated and monounsaturated C12 to C24+ fatty acids, plus polyunsaturated omega 3 C18, C20, and C22, and polyunsaturated omega 6 C18 and C20 fatty acids.
- Fish tends to be richer in the polyunsaturated omega 3 fatty acids, whereas meats are richer in the polyunsaturated omega 6 fatty acids.

To confirm identification, very efficient capillary GC columns with the ability to resolve a large number of peaks are required.

- Omegawax columns provide highly reproducible analyses, being specially tested for reproducibility of FAME equivalent chain length (ECL) values and resolution of key components.
- The SLB-IL100 column exhibits one of the highest polarities of any GC phase, providing an alternative selectivity for FAME applications typically performed on Omegawax columns.

For application, USP code, polymer, and temperature limit information, as well as catalog numbers, please refer to page 22.

Structure	Common Sources	Health Effects
Saturated Fatty Acids (no double bonds) HO G003539	Palm kernel, Palm oil, Coconut (tropical oils), Butter, Hydrogenated Oils and Shortenings	Raise LDL cholesterol and increase risk of cardiovascular disease
Mono and Polyunsaturated Cis Fatty Acids (≥ 1 cis double bond)	Fluid/Liquid oils such as Soybean, Canola, Olive, Sunflower, and Corn	Lower LDL cholesterol, associated with reduced risk of cardiovascular disease
Mono and Polyunsaturated Trans Fatty Acids (≥ 1 trans double bond) HO HO G003541	Partially Hydrogenated Oils, Shortenings and Margarines	Raise LDL cholesterol, like saturated fat, may also lower HDL. Associated with increased cardiovascular disease and possible type II diabetes

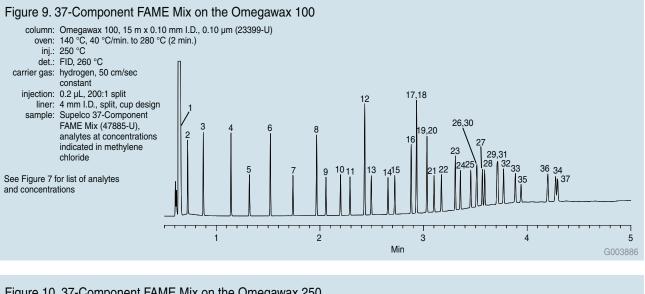
### Table 3. Types of Fatty Acids

### **FAMEs by Degree of Unsaturation**

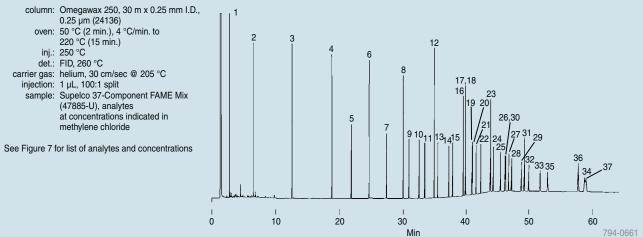


### Chromatograms

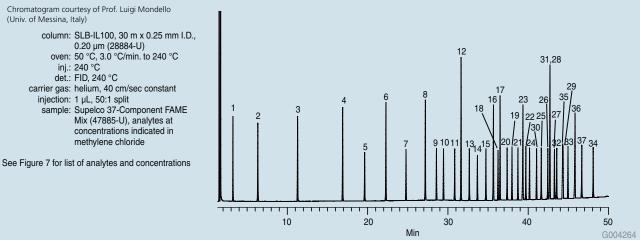
The following selected chromatograms for this application are presented here to assist the chromatographer in establishing analytical conditions. For assistance, contact Supelco Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at techservice@sial.com



### Figure 10. 37-Component FAME Mix on the Omegawax 250

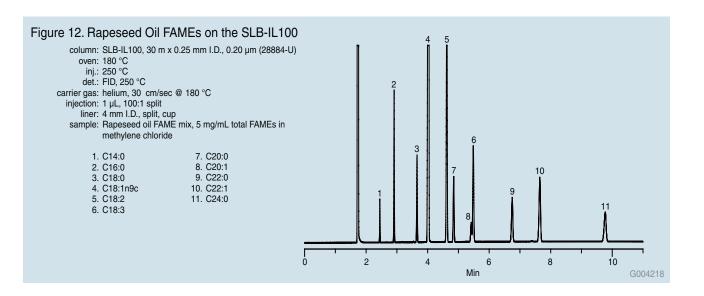


### Figure 11. 37-Component FAME Mix on the 30 m SLB-IL100





### FAMEs by Degree of Unsaturation



## **Chemical Standards**

To assist in assigning identifications based on degree of unsaturation, Sigma-Aldrich offers the following standards. One standard is the Supelco 37-Component FAME Mix (47885-U). This standard contains methyl esters of fatty acids ranging from C4 to C24, including key monounsaturated and polyunsaturated fatty acids, making this standard very useful to food analysts since it can be used to identify fatty acids in many different types of foods.

Several convenient kits of either derivatized FAMEs or underivatized fatty acids are also offered, so analysts can formulate their own mixes. These kits contain each individual analyte in a separate vial, with all vials contained in a sturdy storage box.

Description		Cat. No.
Supelco 37-Component FAME Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL See Figure 7 for list of analytes and concentrations		47885-U
C6-C24, Even Carbon Number, Saturated FAMEs Kit 10 individual vials, one analyte per vial Caproic Acid Methyl Ester (C6:0), 1 g Caprylic Acid Methyl Ester (C8:0), 1 g Capric Acid Methyl Ester (C10:0), 1 g Lauric Acid Methyl Ester (C12:0), 1 g	Myristic Acid Methyl Ester (C14:0), 1 g Palmitic Acid Methyl Ester (C16:0), 1 g Stearic Acid Methyl Ester (C18:0), 1 g	ME10-1KT Arachidic Acid Methyl Ester (C20:0), 1 g Behenic Acid Methyl Ester (C22:0), 1 g Lignoceric Acid Methyl Ester (C24:0), 1 g
C6-C24, Even Carbon Number, Saturated Fatty Acid Kit 10 individual vials, one analyte per vial Caproic Acid (C6:0), 10 mL Caprylic Acid (C8:0), 10 mL Capric Acid (C10:0), 10 g Lauric Acid (C12:0), 10 g	Myristic Acid (C14:0), 10 g Palmitic Acid (C16:0), 10 g Stearic Acid (C18:0), 10 g	EC10-1KT Arachidic Acid (C20:0), 10 g Behenic Acid (C22:0), 10 g Lignoceric Acid (C24:0), 10 g
C6-C24 Saturated FAMEs Kit 19 individual vials, one analyte per vial Caproic Acid Methyl Ester (C6:0), 1 g Heptanoic Acid Methyl Ester (C7:0), 1 g Caprylic Acid Methyl Ester (C8:0), 1 g Nonanoic Acid Methyl Ester (C9:0), 1 g Capric Acid Methyl Ester (C10:0), 1 g Undecanoic Acid Methyl Ester (C11:0), 1 g Lauric Acid Methyl Ester (C12:0), 1 g	Tridecanoic Acid Methyl Ester (C13:0), 1 g Myristic Acid Methyl Ester (C14:0), 1 g Pentadecanoic Acid Methyl Ester (C15:0), 1 g Palmitic Acid Methyl Ester (C16:0), 1 g Heptadecanoic Acid Methyl Ester (C17:0), 1 g Stearic Acid Methyl Ester (C18:0), 1 g	ME19-1KT Nonadecanoic Acid Methyl Ester (C19:0), 1 g Arachidic Acid Methyl Ester (C20:0), 1 g Heneicosanoic Acid Methyl Ester (C21:0), 1 g Behenic Acid Methyl Ester (C23:0), 1 g Iricosanoic Acid Methyl Ester (C23:0), 1 g Lignoceric Acid Methyl Ester (C24:0), 1 g
C24-C31 Saturated FAMEs Kit 7 individual vials, one analyte per vial Lignoceric Acid Methyl Ester (C24:0), 1 g Pentacosanoic Acid Methyl Ester (C25:0), 1 g Hexacosanoic Acid Methyl Ester (C26:0), 100 mg Heptacosanoic Acid Methyl Ester (C27:0), 100 mg	Octocosanoic Acid Methyl Ester (C28:0), 100 mg Triacontanoic Acid Methyl Ester (C30:0), 100 mg Hentriacontanoic Acid Methyl Ester (C31:0), 100 mg	ME7-1KT



## Omega 3 and Omega 6 Fatty Acids as FAMEs

Essential fats are nutrients that must be obtained from the diet because humans lack the anabolic processes for their synthesis. Essential fats serve multiple purposes in the body including:

- Production of eicosanoids, which affect inflammation and cellular function.
- Production of lipoxins and resolvins, which affect inflammation.
- Production of endogenous cannabinoids, which affect mood and behavior.
- Influencing cell signaling.
- Regulation of blood pressure, blood clotting, lipid levels, immune response, and gene expression.

There are two closely related groups of essential fats, the omega 3 and omega 6 fatty acids. Both are unsaturated fatty acids, with the initial double bond located directly after the third (omega 3) or the sixth (omega 6) carbon atom as measured from the methyl end. Omega 3 fatty acids are found in fish oils and some nut oils. Seed oils are the primary dietary source of omega 6 fatty acids.

Before the advent of agriculture, human diets were thought to have consisted of an equal amount of omega 3 and omega 6 fatty acids. In contrast, the current western diet has a 1:7 ratio of omega 3 to omega 6 fatty acids. Low levels of omega 3 fatty acids, or an altered ratio of omega 3 to omega 6 fatty acids, may play a key role in a number of human diseases:

 Increased consumption of omega 3 fatty acids has been linked with reducing coronary heart disease. • An excess of omega 6 fatty acids can interfere with the health benefits of omega 3 fatty acids, and has also been linked with several detrimental health conditions.

As a result of consumers' desire to have 'healthier fat' in the diet, the analysis of the omega 3 and omega 6 fatty acid content of food products has become a very active area of research for many food companies.

## GC Column Choices

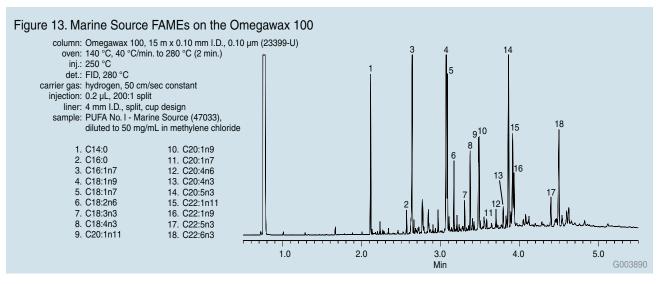
The omega 3 and omega 6 FAMEs may have very similar physical (such as boiling point) and chemical (such as chain length) properties as other FAMEs that may be present in the sample. Therefore, specialized GC columns with the ability to resolve these specific FAMEs are required for proper identification.

- Omegawax columns provide highly reproducible analyses, being specially tested for reproducibility of FAME equivalent chain length (ECL) values and resolution of key components, specifically the omega 3 and omega 6 FAMEs. This column is specified in AOAC Method 991.39 and AOCS Method Ce 1b-89. (8-9)
- The SLB-IL100 column exhibits one of the highest polarities of any GC phase, providing an alternative selectivity for FAME applications typically performed on Omegawax columns.

For application, USP code, polymer, and temperature limit information, as well as catalog numbers, please refer to page 22.

### Chromatograms

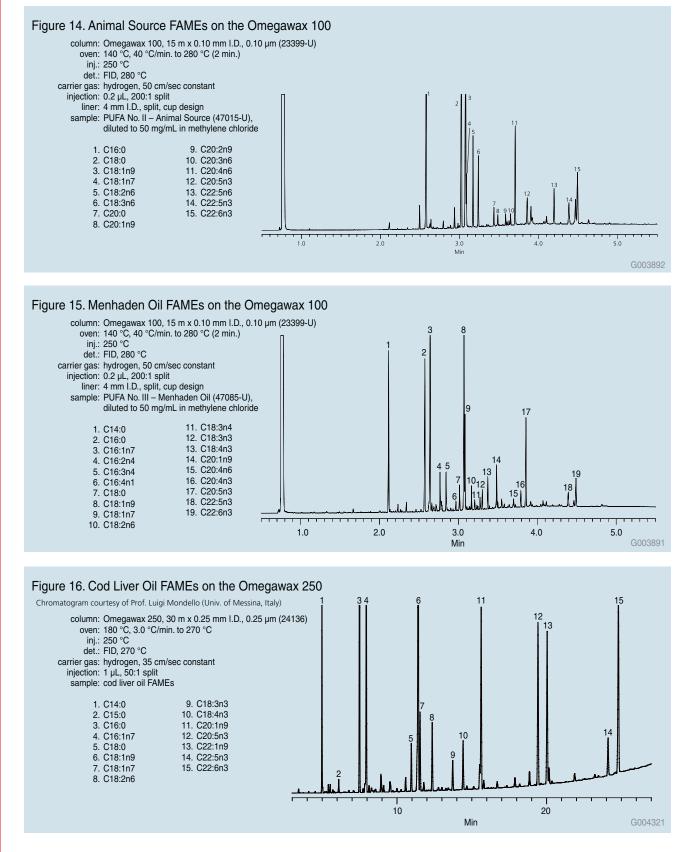
The following selected chromatograms for this application are presented here to assist the chromatographer in establishing analytical conditions. For assistance, contact Supelco Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at *techservice@sial.com* 





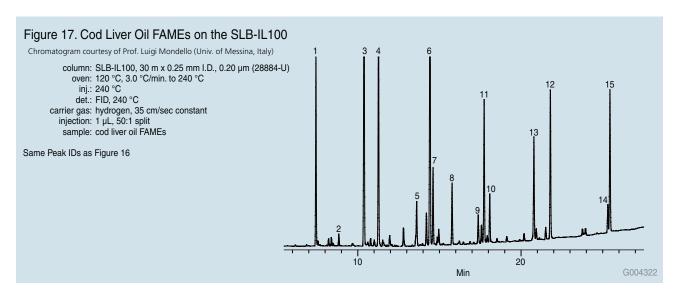
### **Omega 3 and Omega 6 Fatty Acids as FAMEs**

### Chromatograms



### **Omega 3 and Omega 6 Fatty Acids as FAMEs**





## **Chemical Standards**

To assist in confirming omega 3 and omega 6 identifications, Sigma-Aldrich offers the following standards. One standard is the Supelco 37-Component FAME Mix (47885-U). This standard contains methyl esters of fatty acids ranging from C4 to C24, including key monounsaturated and polyunsaturated fatty acids, making this standard very useful to food analysts since it can be used to identify fatty acids in many different types of foods.

The PUFA (polyunsaturated fatty acid) methyl ester mixes are complex qualitative standard mixtures, which can be used to verify the presence of omega 3 and omega 6 FAMEs. Because they are extracted from natural materials, relative peak sizes and compositions may vary from lot to lot.

Many omega 3 and omega 6 fatty acids and FAMEs are also available as individual compounds or standards. Each product comes with a Certificate of Analysis that includes a purity determination. Standards are prepared gravimetrically using NIST traceable weights. The availability of small package sizes eliminates the need to buy bulk material as standards.

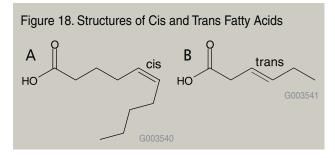
Description	Cat. No.
Supelco 37-Component FAME Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL See Figure 7 for list of analytes and concentrations	47885-U
PUFA No. I (Marine Source) 100 mg (total wt.) qualitative standard (individual wt. % not available) See Figure 13 for a representative distribution	47033
PUFA No. II (Animal Source) 100 mg (total wt.) qualitative standard (individual wt. % not available) See Figure 14 for a representative distribution	47015-U
PUFA No. III (from Menhaden Oil) 100 mg (total wt.) qualitative standard (individual wt. % not available) See Figure 15 for a representative distribution	47085-U
Individual Essential Fatty Acids and FAMEs	
Linoleic Acid (C18:2n6), 5 mL or 25 mL $\alpha$ -Linolenic Acid (C18:3n3), 1 mL or 5 mL $\gamma$ -Linolenic Acid (C18:3n6), 100 mg or 500 mg Methyl Stearidonate Solution (C18:4n3), 100 mg/mL in ethanol cis-11,14-Eicosadienoic Acid (C20:2n6), 25 mg or 100 mg cis-5,8,11,14-Eicosatetraenoate Acid Methyl Ester (C20:4n6), 1 mL Arachidonic acid, (C20:4n6), 10 mg, 50 mg, 100 mg, 500 mg, 10g cis-5,8,11,14,17-Eicosapentaenoic Acid Methyl Ester (C20:5n3), 100 mg cis-7,10,13,16-Docosapentaenoic Acid Methyl Ester (C22:5n3), 50 mg cis-4,7,10,13,16-Docosapentaenoic Acid (C22:5n6), 10 mg	62230 62160 62174 56463 E3127 47572-U A9673 17269 18566





Fatty acids in the cis configuration (Figure 18A) are the dominant form in nature. Correspondingly, enzymes have evolved to efficiently digest and metabolize them with a high degree of specificity. Conversely, trans fatty acids (Figure 18B) are relatively rare in nature. However, because they can increase the shelf life and flavor stability of foods containing them, they have become predominant synthetic additives to processed foods, especially fried foods and baked goods.

Unfortunately, trans fatty acids, formed by partial hydrogenation of vegetable oil, interfere with natural metabolic process, resulting in an imbalance of the LDL:HDL ratio, and also increasing lipoprotein(a) levels. Studies have linked their nutritional contribution to be similar to that of saturated fatty acids, possibly playing a role in the heightened risk of coronary artery disease.



Because trans fatty acids have adverse health consequences and no known nutritional benefits over other fats, consumer groups have pressured manufacturers and restaurants for their elimination. Many regulatory agencies worldwide now require content labeling to inform buyers of 'trans fat' levels of foods and some dietary supplements.

## GC Column Choices

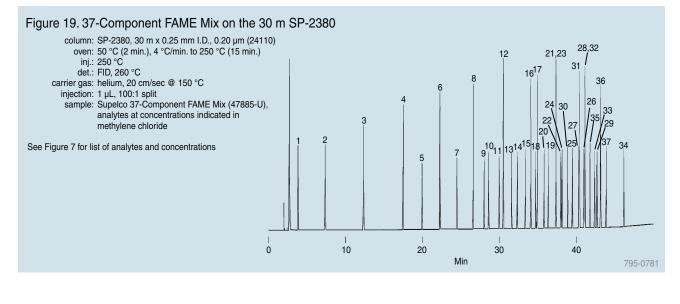
Because the differences between cis isomer FAMEs and trans isomer FAMEs of the same carbon length and degree of unsaturation are very small, very efficient capillary GC columns with highly polar phases are required.

- The high polarity of the SP-2380 column allows the separation of geometric (cis/trans) isomers as a group. The phase is stabilized, providing a maximum temperature slightly higher than the popular SP-2560 column.
- The very polar SP-2560 column was specifically designed for the separation of geometric-positional (cis/trans) isomers of FAMEs, and is extremely effective for special FAME applications including the separation of FAMEs in hydrogenated vegetable oil samples. This column is specified in AOAC Method 996.06 and AOCS Method Ce 1h-05. (10-11)
- The SLB-IL100 column exhibits one of the highest polarities of any GC phase, providing an alternative selectivity for FAME applications typically performed on SP-2380 and SP-2560 columns.

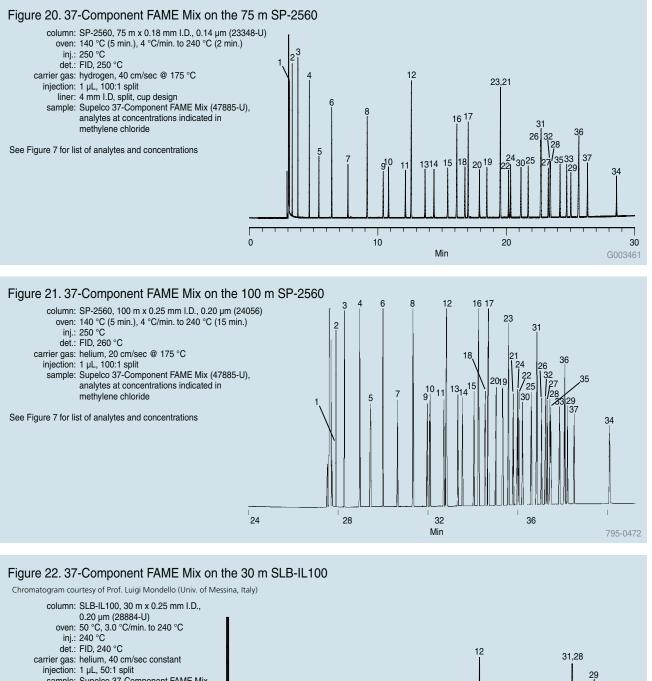
For application, USP code, polymer, and temperature limit information, as well as catalog numbers, please refer to page 22.

### Chromatograms

The following selected chromatograms for this application are presented here to assist the chromatographer in establishing analytical conditions. For assistance, contact Supelco Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at *techservice@sial.com* 

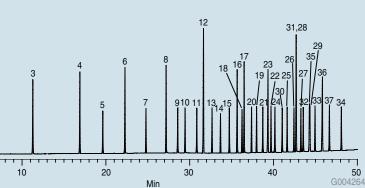






sample: Supelco 37-Component FAME Mix (47885-U), analytes at concentrations indicated in methylene chloride

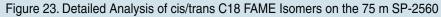
See Figure 7 for list of analytes and concentrations







. 50



column: SP-2560, 75 m x 0.18 mm I.D., 0.14 µm (23348-U)

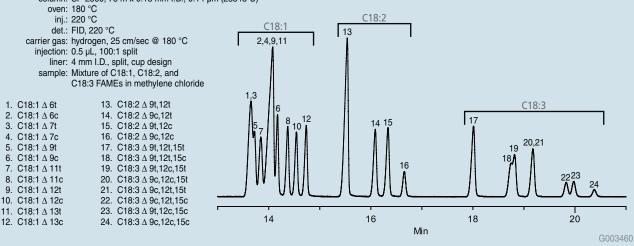
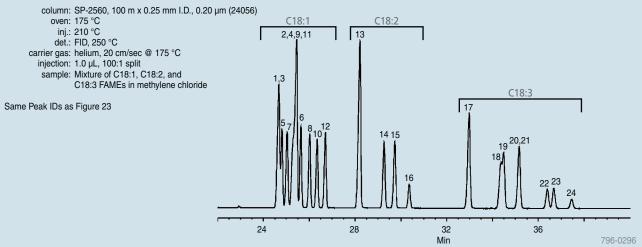
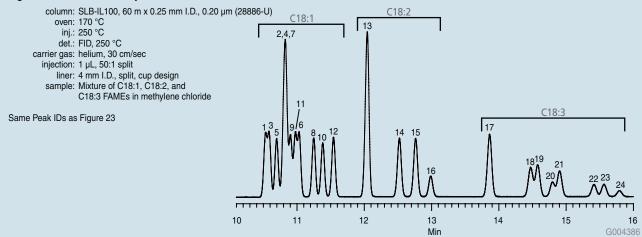


Figure 24. Detailed Analysis of cis/trans C18 FAME Isomers on the 100 m SP-2560



### Figure 25. Detailed Analysis of cis/trans C18 FAME Isomers on the 60 m SLB-IL100





## **Chemical Standards**

To assist in confirming cis/trans identifications, Sigma-Aldrich offers the following standards. One standard is the Supelco 37-Component FAME Mix (47885-U). This standard contains methyl esters of fatty acids ranging from C4 to C24, including key monounsaturated and polyunsaturated fatty acids, making this standard very useful to food analysts since it can be used to identify fatty acids in many different types of foods.

Description	Cat. No.
trans-9-Tetradecenoic Acid Methyl Ester (C14:1n9t), 100 mg trans-9-Hexadecenoic Acid Methyl Ester (C16:1n9t), 100 mg cis-6-Octadecenoic Acid Methyl Ester (C18:1n6c), 10 mg/mL in heptane, 1 mL trans-6-Octadecenoic Acid Methyl Ester (C18:1n6t), 10 mg/mL in heptane, 1 m cis-9-Octadecenoic Acid Methyl Ester (C18:1n9c), 10 mg/mL in heptane, 1 mL trans-9-Octadecenoic Acid Methyl Ester (C18:1n9t), 10 mg/mL in heptane, 1 m cis-11-Octadecenoic Acid Methyl Ester (C18:1n1t), 10 mg/mL in heptane, 1 m trans-11-Octadecenoic Acid Methyl Ester (C18:1n11t), 10 mg/mL in heptane, 1 m trans-11-Octadecenoic Acid Methyl Ester (C18:1n11t), 10 mg/mL in heptane, 1 Methyl cis-12-Octadecenoic Acid (C18:1n12c), 50 mg	nL 47199 46902-U nL 46903 1L 46904
Linoleic Acid Methyl Ester (C18:2) Isomer Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL cis-9,cis-12-Octadecadienoic Acid Methyl Ester (C18:2Δ9c,12c), ~10% w cis-9,trans-12-Octadecadienoic Acid Methyl Ester (C18:2Δ9c,12t), ~20% trans-9,cis-12-Octadecadienoic Acid Methyl Ester (C18:2Δ9t,12c), ~20% trans-9,trans-12-Octadecadienoic Acid Methyl Ester (C18:2Δ9t,12t), ~50	w/w w/w
Linolenic Acid Methyl Ester (C18:3) Isomer Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL cis-9,cis-12,cis-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9c,12c,15c cis-9,cis-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9c,12c,1 cis-9,trans-12,cis-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9c,12t,1) cis-9,trans-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9c,12t,1) cis-9,trans-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9c,12t,1) trans-9,cis-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9t,12c,1) trans-9,cis-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9t,12t,1) trans-9,trans-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9t,12t,12) trans-9,trans-12,trans-15-Octadecatrienoic Acid Methyl Ester (C18:3Δ9t,12t,12t,12t,12t,12t,12t,12t,12t,12t,12	5t), ~7% w/w 5c), ~7% w/w t,15t), ~15% w/w 5c), ~7% w/w c,15t), ~15% w/w t,15c), ~15% w/w
Supelco 37-Component FAME Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL See Figure 7 for list of analytes and concentrations	47885-U
C4-C24 FAME Mix Neat mixture of 37 analytes, 100 mg total wt. Butyric Acid Methyl Ester (C4:0) at 4 wt % Caproic Acid Methyl Ester (C6:0) at 4 wt % Capric Acid Methyl Ester (C10:0) at 4 wt % Undecanoic Acid Methyl Ester (C11:0) at 2 wt % Lauric Acid Methyl Ester (C12:0) at 4 wt % Tridecanoic Acid Methyl Ester (C13:0) at 2 wt % Myristic Acid Methyl Ester (C14:0) at 4 wt % Myristoleic Acid Methyl Ester (C14:0) at 4 wt % Capric Acid Methyl Ester (C14:0) at 4 wt % Myristoleic Acid Methyl Ester (C14:0) at 4 wt % Pentadecanoic Acid Methyl Ester (C15:0) at 2 wt % Palmitoleic Acid Methyl Ester (C15:0) at 2 wt % Palmitoleic Acid Methyl Ester (C16:0) at 2 wt % Palmitoleic Acid Methyl Ester (C16:0) at 2 wt % Cis-10-Pentadecenoic Acid Methyl Ester (C15:1) at 2 wt % Palmitoleic Acid Methyl Ester (C16:1) at 2 wt % Fearic Acid Methyl Ester (C16:0) at 4 wt % Stearic Acid Methyl Ester (C18:0) at 4 wt % Elaidic Acid Methyl Ester (C18:1n9c) at 4 wt % Linoleic Acid Methyl Ester (C18:2n6c) at 2 wt % Linoleia Acid Methyl Ester (C18:2n6c) at 2 wt %	γ-Linolenic Acid Methyl Ester (C18:3n6) at 2 wt % α-Linolenic Acid Methyl Ester (C18:3n3) at 2 wt % Arachidic Acid Methyl Ester (C20:0) at 4 wt % cis-11-Eicosanoic Acid Methyl Ester (C20:1n9) at 2 wt % cis-11,14-Eicosadienoic Acid Methyl Ester (C20:3n6) at 2 wt % cis-11,14-Ficosatrienoic Acid Methyl Ester (C20:3n3) at 2 wt % Arachidonic Acid Methyl Ester (C20:3n3) at 2 wt % cis-5,8,11,14-Ficosatrienoic Acid Methyl Ester (C20:3n3) at 2 wt % Arachidonic Acid Methyl Ester (C20:3n3) at 2 wt % Ester (C20:10) at 2 wt % Erucic Acid Methyl Ester (C21:0) at 2 wt % cis-13,16-Docosadienoic Acid Methyl Ester (C22:2) at 2 wt % cis-4,7,10,13,16,19-Docosahexaenoic Acid Methyl Ester (C22:2) at 2 wt % Lignoceric Acid Methyl Ester (C23:0) at 2 wt % Lignoceric Acid Methyl Ester (C24:0) at 4 wt % Nervonic Acid Methyl Ester (C24:1n9) at 2 wt %
C8-C22 FAME Mix Neat mixture of 19 analytes, 100 mg total wt. Caprylic Acid Methyl Ester (C8:0) at 1.9 wt % Capric Acid Methyl Ester (C10:0) at 3.2 wt % Lauric Acid Methyl Ester (C12:0) at 6.4 wt % Tridecanoic Acid Methyl Ester (C13:0) at 3.2 wt % Myristic Acid Methyl Ester (C14:1) at 1.9 wt % Pentadecanoic Acid Methyl Ester (C14:1) at 1.9 wt % Palmitic Acid Methyl Ester (C16:0) at 1.3 wt % Palmitic Acid Methyl Ester (C16:1) at 6.4 wt % Heptadecanoic Acid Methyl Ester (C16:1) at 6.4 wt %	18920-1AMP Stearic Acid Methyl Ester (C18:0) at 6.5 wt % Oleic Acid Methyl Ester (C18:1n9c) at 19.6 wt % Elaidic Acid Methyl Ester (C18:1n9t) at 2.6 wt % Linoleic Acid Methyl Ester (C18:2n6c) at 13 wt % Linolenic Acid Methyl Ester (C18:3) at 6.4wt % Arachidic Acid Methyl Ester (C20:0) at 1.9 wt % Ester (C20:0) at 1.9 wt % Ester (C22:0) at 1.9 wt % cis-13-Docosanoic Acid Methyl Ester (C22:1) at 1.9 wt %





### Chemical Standards (Contd.)

### Description

- C14-C22 FAME Mix Neat mixture of 10 analytes, 100 mg total wt. Myristic Acid Methyl Ester (C14:0), 4% w/w Palmitic Acid Methyl Ester (C16:0), 10% w/w Stearic Acid Methyl Ester (C18:0), 6% w/w Oleic Acid Methyl Ester (C18:1n9t), 25% w/w Elaidic Acid Methyl Ester (C18:1n9t), 10% w/w
- C18-C20 FAME Mix
  - Neat mixture of 6 analytes, 100 mg total wt. Stearic Acid Methyl Ester (C18:0), 10% w/w Oleic Acid Methyl Ester (C18:1n9c), 20% w/w Elaidic Acid Methyl Ester (C18:1n9t), 20% w/w
- Grain Fatty Acid Methyl Ester Mix 10 mg/mL (total wt.) in methylene chloride, 1 mL Caprylic Acid Methyl Ester (C8:0), 1.9 wt. % Capric Acid Methyl Ester (C10:0), 3.2 wt. % Lauric Acid Methyl Ester (C12:0), 6.4 wt. % Tridecanoic Acid Methyl Ester (C13:0), 3.2 wt. % Myristic Acid Methyl Ester (C14:109C), 1.9 wt. % Pentadecanoic Acid Methyl Ester (C16:0), 1.9 wt. % Palmito Acid Methyl Ester (C16:0), 1.9 wt. % Palmitoleic Acid Methyl Ester (C16:0), 6.4 wt. % Heptadecanoic Acid Methyl Ester (C16:0), 3.2 wt. %

Linoleic Acid Methyl Ester (C18:2n6c), 34% w/w Linolelaidic Acid Methyl Ester (C18:2n6t), 2% w/w Linolenic Acid Methyl Ester (C18:3), 5% w/w Arachidic Acid Methyl Ester (C20:0), 2% w/w Behenic Acid Methyl Ester (C22:0), 2% w/w 18916-1AMP Linoleic Acid Methyl Ester (C18:2n6c), 20% w/w

Cat. No.

47801

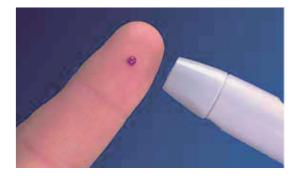
18917-1AMP

Linoleic Acid Methyl Ester (C18:2n6c), 20% w/w Linolelaidic Acid Methyl Ester (C18:2n6t), 20% w/w Arachidic Acid Methyl Ester (C20:0), 10% w/w

Stearic Acid Methyl Ester (C18:0), 6.5 wt. % Oleic Acid Methyl Ester (C18:1n9c), 19.6 wt. % Elaidic Acid Methyl Ester (C18:1n9t), 2.6 wt. % Linoleic Acid Methyl Ester (C18:2n6c), 13.0 wt. % a-Linolenic Acid Methyl Ester (C18:3n3), 6.4 wt. % Arachidic Acid Methyl Ester (C20:0), 1.9 wt. % Cis-11-Eicosenoic Acid Methyl Ester (C20:1c), 1.9 wt. % Behenic Acid Methyl Ester (C22:0), 1.9 wt. % Erucic Acid Methyl Ester (C22:1n9), 1.9 wt. %

## **Blood Assessment Kits**

Monitoring a patient's fatty acid profile is an important step in accurately managing wellness, allowing the health provider to verify the adherence to and effectiveness of a dietary strategy. Quick and accurate results are desirable so that any necessary changes to the dietary strategy can be made in a timely manner. It has been shown that blood samples collected as a small drop from the fingertip can be analyzed to provide sufficient data for such as assessment. (13)



Sigma-Aldrich offers convenient kits for the collection of blood drops, their storage/shipment, and processing to prepare samples for fatty acid analysis via gas chromatography. One kit is designed for collection and subsequent storage/shipment. The other kit is designed for derivatization of the fatty acids in the blood prior to GC analysis. Combined, these kits allow efficient sample collection and processing for quick compilation of analytical information on the fatty acid content in blood samples. They are tools that care providers can use in the development and application of adequate dietary strategies for their patients.

The Blood Collection Kit includes blood collection dipsticks, desiccant packs, foil-barrier ziplock bags, 50 mL BHT solution, and complete instructions. The Derivatization Kit includes a 1.25 M methanolic HCl solution, a saturated KCl solution, distilled water, and a working instruction sheet.

Description	Cat. No.
Blood Collection Kit, enough supplies for 100 tests	11312
Derivatization Kit, enough supplies for 100 tests	05904



## **GC Columns by Phase**

Looking for information or specifications for a particular phase? This section provides application, USP code, polymer, and temperature limit information in addition to catalog numbers. (12) Where two maximum temperatures are listed (such as 200/220 °C), the first is for isothermal oven analyses, whereas the second is for oven temperature programmed analyses. Where only one maximum temperature is listed, it can be used for either isothermal or temperature programmed oven analyses.

This section is organized primarily in order of increasing phase polarity to assist in phase selection when performing method development. To learn more about any phases listed, or to inquire about a phase not listed, contact Technical Service at 800-359-3041 (US and Canada only), 814-359-3041, or at *techservice@sial.com* 

## Equity-1

- Application: This column is designed for applications where a non-polar column is required. Analytes will be separated primarily according to boiling point.
- USP Code: This column meets USP G1, G2, and G9 requirements.
- Polymer: Bonded; poly(dimethylsiloxane)
- Temperature Limits:
  - -60 °C to 325/350 °C for 0.10 0.32 mm I.D. -60 °C to 300/320 °C for 0.53 mm I.D. (≤1.5 μm) -60 °C to 260/280 °C for 0.53mm I.D. (>1.5 μm)

## Nukol

- Application: The incorporation of acid functional groups into the phase lends an acidic character to this column, useful for analyses of volatile acidic compounds. Difficult to analyze carboxylic acids (free fatty acids) can be analyzed with excellent peak shape and minimal adsorption.
- USP Code: This column meets USP G25 and G35 requirements.
- Polymer: Bonded; acid-modified poly(ethylene glycol)
- Temperature Limits: 60 °C to 200/220 °C

Description	Cat. No.		
15 m x 0.10 mm l.D., 0.10 μm	28039-U	Description	Cat. No.
12 m x 0.20 mm I.D., 0.33 µm	28041-U	15 m x 0.25 mm l.D., 0.25 μm	24106-U
25 m x 0.20 mm l.D., 0.33 µm	28042-U	30 m x 0.25 mm I.D., 0.25 μm	24108-0
10 m x 0.20 mm I.D., 1.20 µm	28043-U	60 m x 0.25 mm l.D., 0.25 μm	24107
30 m x 0.25 mm l.D., 0.10 µm	28044-U	15 m x 0.32 mm l.D., 0.25 μm	24108
15 m x 0.25 mm l.D., 0.25 µm	28045-U	30 m x 0.32 mm l.D., 0.25 µm	24130
30 m x 0.25 mm I.D., 0.25 µm	28046-U	60 m x 0.32 mm l.D., 0.25 μm	24131
60 m x 0.25 mm l.D., 0.25 µm	28047-U	15 m x 0.32 mm I.D., 1.00 µm	24206-U
15 m x 0.25 mm l.D., 1.00 µm	28048-U	30 m x 0.32 mm l.D., 1.00 μm	24200 0
30 m x 0.25 mm l.D., 1.00 μm	28049-U	60 m x 0.32 mm I.D., 1.00 µm	24208
60 m x 0.25 mm l.D., 1.00 μm	28050-U	15 m x 0.53 mm I.D., 0.50 µm	25326
100 m x 0.25 mm l.D., 1.00 μm	28052-U	30 m x 0.53 mm I.D., 0.50 µm	25327
30 m x 0.32 mm I.D., 0.10 µm	28053-U	60 m x 0.53 mm I.D., 0.50 µm	25386
15 m x 0.32 mm l.D., 0.25 μm	28054-U	30 m x 0.53 mm I.D., 1.00 µm	25357
30 m x 0.32 mm l.D., 0.25 μm	28055-U		
60 m x 0.32 mm l.D., 0.25 μm	28056-U		
30 m x 0.32 mm l.D., 1.00 μm	28057-U		
60 m x 0.32 mm l.D., 1.00 μm	28058-U		
100 m x 0.32 mm l.D., 1.00 μm	28060-U		
30 m x 0.32 mm l.D., 2.00 µm	28061-U		
30 m x 0.32 mm l.D., 5.00 µm	28062-U		
60 m x 0.32 mm l.D., 5.00 μm	28063-U		
15 m x 0.53 mm l.D., 0.10 μm	28064-U		
30 m x 0.53 mm l.D., 0.10 µm	28065-U		
15 m x 0.53 mm l.D., 0.50 μm	28067-U		
30 m x 0.53 mm l.D., 0.50 μm	28068-U		
15 m x 0.53 mm l.D., 1.00 μm	28069-U		
30 m x 0.53 mm l.D., 1.00 μm	28071-U		
15 m x 0.53 mm l.D., 1.50 μm	28072-U		
30 m x 0.53 mm l.D., 1.50 μm	28073-U 28074-U		
60 m x 0.53 mm l.D., 1.50 μm	28074-0 28075-U		
15 m x 0.53 mm l.D., 3.00 μm 30 m x 0.53 mm l.D., 3.00 μm	28075-0 28076-U		
60 m x 0.53 mm l.D., 3.00 μm	28076-0 28077-U		
15 m x 0.53 mm I.D., 5.00 µm	28077-0 28079-U		
30 m x 0.53 mm I.D., 5.00 µm	28081-U		
60 m x 0.53 mm l.D., 5.00 μm	28081-0 28082-U		
ου πιχ σ.55 ππη τ.σ., 5.00 μπ	20002-0		



### **GC Columns by Phase**



### Omegawax

- Application: This column allows highly reproducible analyses of fatty acid methyl esters (FAMEs), specifically omega 3 and omega 6 groups. It is tested to ensure reproducible FAME equivalent chain length (ECL) values and resolution of key components. This column is specified in AOAC Method 991.39 and AOCS Method Ce 1b-89.
- USP Code: This column meets USP G16 requirements.
- Polymer: Bonded; poly(ethylene glycol)
- Temperature Limits: 50 °C to 280 °C

Description	Cat. No.
15 m x 0.10 mm l.D., 0.10 μm	23399-U
30 m x 0.25 mm l.D., 0.25 μm	24136
30 m x 0.32 mm l.D., 0.25 μm	24152
30 m x 0.53 mm l.D., 0.50 μm	25374

### SP-2380

Description

- Application: A highly polar cyanosiloxane column commonly used for separation of geometric (cis/ trans) fatty acid methyl ester (FAME) isomers as a group. Also useful when a highly polar general purpose column with good thermal stability is required.
- USP Code: This column meets USP G48 requirements.
- Polymer: Stabilized; poly(90% biscyanopropyl/10% cyanopropylphenyl siloxane)
- Temperature Limits: Subambient to 275 °C

### SP-2560

- Application: This highly polar biscyanopropyl column was specifically designed for the detailed separation of geometric (cis/trans) isomers of fatty acid methyl esters (FAMEs). It is extremely effective for FAME isomer applications. This column is specified in AOAC Method 996.06 and AOCS Method Ce 1h-05.
- USP Code: This column meets USP G5 requirements.
- Polymer: Non-bonded; poly(biscyanopropyl siloxane)
- Temperature Limits: Subambient to 250 °C

Description	Cat. No.
75 m x 0.18 mm l.D., 0.14 μm 100 m x 0.25 mm l.D., 0.20 μm 100 m x 0.25 mm l.D., 0.20 μm*	23348-U 24056 23362-U
* Wound onto a 5" cage to fit an Agilent® 6850 GC.	

## SLB-IL100

- Application: This ionic liquid phase has a polarity/ selectivity roughly equivalent to that of the TCEP phase, higher than any of the polysiloxane polymer and polyethylene glycol phases. The combination of high polarity/selectivity, low bleed, and a maximum temperature of 230 °C results in a column very effective for analyses of FAMEs, aromatics, and PCB congeners.
- USP Code: None.
- **Polymer:** Non-bonded; 1,9-di(3-vinyl-imidazolium) nonane bis(trifluoromethyl) sulfonyl imidate
- Temperature Limits: Subambient to 230 °C

cutinto		
24109	Description	Cat. No.
24110-U 24111 24317 24116-U 24117 25319	15 m x 0.10 mm l.D., 0.08 μm 20 m x 0.18 mm l.D., 0.14 μm 30 m x 0.25 mm l.D., 0.20 μm 60 m x 0.25 mm l.D., 0.20 μm 30 m x 0.32 mm l.D., 0.26 μm 60 m x 0.32 mm l.D., 0.26 μm	28882-U 28883-U 28884-U 28886-U 28886-U 28887-U 28882-U

## References

15 m x 0.25 mm l.D., 0.20 μm 30 m x 0.25 mm l.D., 0.20 μm 60 m x 0.25 mm l.D., 0.20 μm 100 m x 0.25 mm l.D., 0.20 μm

30 m x 0.32 mm l.D., 0.20 µm 60 m x 0.32 mm l.D., 0.20 µm 30 m x 0.53 mm l.D., 0.20 µm

- 1. A. Ascherio, W. Willett, "Health Effects of Trans Fatty Acids" Am. J. Clin. Nutr. (1997) 66 (supplement), 1006S-1010S.
- 2. S. Stender, J. Dyerberg, "Influence of Trans Fatty Acids on Health" Annals of Nutrition and Metabolism (2004) 48 (2), 61-66.
- 3. American Heart Association Web Page, http://www.americanheart.org/presenter.jhtml?identifier= 1728 (accessed Jan. 4, 2006).
- 4. 21 CFR Part 101, "Food Labeling: Trans Fatty Acids in Nutrition Labeling" Federal Register (July 11, 2003) Volume 68, Number 133, http://www.cfsan.fda.gov/~lrd/fr03711a.html (accessed Jan. 4, 2006).
- 5. W. W. Christie, "Gas Chromatography and Lipids" The Lipid Library, http://www.lipidlibrary.co.uk/GC\_lipid/gc\_lip.html (accessed Jun 26, 2008).

Cat No

- 6. W. W. Christie, "Why I Dislike Boron Trifluoride-Methanol" Lipid Technology (1994) 6, 66-68.
- 7. AOCS Method Ce 1-62, "Fatty Acid Composition by Gas Chromatography" AOCS Official Methods (2005) American Oil Chemists Society.
- 8. AOAC Method 991.39, "Fatty Acids in Encapsulated Fish Oils and Fish Oil Methyl and Ethyl Esters" Official Methods of Analysis, 18th Edition (on-line) Association of Official Analytical Chemists, Inc.
- 9. AOCS Method Ce 1b-89, "Fatty Acid Composition by GLC Marine Oils" AOCS Official Methods (2005) American Oil Chemists Society.
- 10. AOAC Method 996.06, "Fat (Total, Saturated, and Unsaturated) in Foods" Official Methods of Analysis, 18th Edition (on-line) Association of Official Analytical Chemists, Inc.
- 11. AOCS Method Ce 1h-05, "Determination of cis-, trans-, Saturated, Monounsaturated and Polyunsaturated Fatty Acids in Vegetable or Non-ruminant Animal Oils and Fats by Capillary GLC" AOCS Official Methods (2005) American Oil Chemists Society.
- 12. USP, "Chromatographic Reagents" United States Pharmacopeia 31 / National Formulary 26, First Supplement (August 1, 2008) 3596-3598.
- 13. F. Marangoni, C. Colombo, C. Galli, "A Method for the Direct Evaluation of the Fatty Acid Status in a Drop of Blood from a Fingertip in Humans: Applicability to Nutritional and Epidemiological Studies" Anal. Biochem. (2004) 326, 267-272.

### Literature

## **Product Literature**

The following list of Sigma-Aldrich/Supelco literature provides additional product information than what is presented in this brochure. To obtain any of these literature pieces at no-charge, either visit our web site at *sigma-aldrich.com* or contact Supelco Technical Service: 800-359-3041 (US and Canada only), 814-359-3041, or at *techservice@sial.com* 

Title	Identification
GC Columns	
GC Column Selection Guide Analyzing Fatty Acids by Capillary GC 37-Component FAME Mix on Four Capillary Columns Fast GC Brochure Capillary GC Troubleshooting Guide	T407133 KCX T110855 AYC T196907 AZC T407096 JTW T112853 AIP
GC-Related	
GC Accessories and Gas Purification/Management Molded Thermogreen <sup>™</sup> LB-2 Septa Selecting the Appropriate Inlet Liner (Poster) Gas Management Systems for GC Gas Generators Brochure Syringes Brochure Vials Brochure	T407103 JWE T407082 JQV T404081 HCH T196898 AYW T407110 JXP T406108 JCS IXH
Chemical Standards	
Fluka Analytical Reagents & Standards Catalog	003
SPE Tubes	
Discovery Ag-Ion SPE for cis/trans FAME Fractionation Supelco Solid Phase Extraction Products	T406062 IRV T402150 FEB
Derivatization Reagents	
Derivatization Reagents Brochure $BCl_3$ -Methanol (12% w/w) $BF_3$ -Methanol (10% w/w) $BF_3$ -Butanol (10% w/w) Methanolic Base (0.5N) Methanolic HCI (0.5N and 3N) Methanolic H <sub>2</sub> SO <sub>4</sub> (10% v/v)	T407138 KDI T496123 BAX T496125 BAZ T496124 BAY T497007 BEG T497009 BIV T497018 BDO

## **Additional Reading**

Consult these references, written by experts and researchers, to learn more about the many facets of fatty acids, FAMEs, and their analysis.

- 1. William W. Christie, "Lipid Analysis: Isolation, Separation, Identification and Structural Analysis of Lipids" Third Edition (2003) The Oily Press, ISBN 0-9531949-5-7.
- 2. William W. Christie, "Gas Chromatography and Lipids" The Lipid Library, http://www.lipidlibrary.co.uk/GC\_lipid/gc\_lip.html.
- 3. Frank D. Gunstone, "Lipids for Functional Foods and Nutraceuticals" (2003) The Oily Press, ISBN 0-9531949-3-0.
- 4. Daniel R. Knapp, "Handbook of Analytical Derivatization Reactions" (1979) Wiley, ISBN 978-0-471-03469-8.
- 5. Karl Blau and John M. Halket, "Handbook of Derivatives for Chromatography" Second Edition (1993) Wiley, ISBN 978-0-471-92699-3.
- 6. Harold McNair and James Miller, "Basic Gas Chromatography" (1998) Wiley, ISBN 0-471-17261-8.
- 7. David Grant, "Capillary Gas Chromatography" (1996) Wiley, ISBN 0-471-95377-6.
- 8. Robert L. Grob and Eugene F. Barry, "Modern Practices of Gas Chromatography" Fourth Edition (2004) Wiley, ISBN 0-471-22983-0.
- 9. Eugene F. Barry and Robert L. Grob, "Columns for Gas Chromatography: Performance and Selection" (2007) Wiley, ISBN 978-0-471-74043-8.
- 10. Konrad Grob, "Split and Splitless Injection in Capillary GC" (1993) Hüthig, ISBN 3-7785-2151-9.
- 11. Dean Rood, "A Practical Guide to the Care, Maintenance, and Troubleshooting of Capillary Gas Chromatographic Systems" (1991) Hüthig, ISBN 3-7785-1898-4.

## **Trademarks**

Agilent – Agilent Technologies; CHROMASOLV, Discovery, Equity, Nukol, Omegawax, Rezorian, SLB, SP, Supelco, Thermogreen – Sigma-Aldrich Biotechnology LP



#### Argentina

SIGMA-ALDRICH DE ARGENTINA S.A. Free Tel: 0810 888 7446 Tel: (+54) 11 4556 1472 Fax: (+54) 11 4552 1698

#### Australia

SIGMA-ALDRICH PTY LTD. Free Tel: 1800 800 097 Free Fax: 1800 800 096 Tel: (+61) 2 9841 0555 Fax: (+61) 2 9841 0500

#### Austria

SIGMA-ALDRICH HANDELS GmbH Tel: (+43) 1 605 81 10 Fax: (+43) 1 605 81 20

#### Belgium

SIGMA-ALDRICH NV/S.A. Free Tel: 0800 14747 Free Fax: 0800 14745 Tel: (+32) 3 899 13 01 Fax: (+32) 3 899 13 11

#### Brazil

SIGMA-ALDRICH BRASIL LTDA. Free Tel: 0800 701 7425 Tel: (+55) 11 3732 3100 Fax: (+55) 11 5522 9895

#### Canada

SIGMA-ALDRICH CANADA LTD. Free Tel: 1800 565 1400 Free Fax: 1800 265 3858 Tel: (+1) 905 829 9500 Fax: (+1) 905 829 9292

#### China

SIGMA-ALDRICH (SHANGHAI) TRADING CO. LTD. Free Tel: 800 819 3336 Tel: (+86) 21 6141 5566 Fax: (+86) 21 6141 5567

#### **Czech Republic**

SIGMA-ALDRICH spol. s r. o. Tel: (+420) 246 003 200 Fax: (+420) 246 003 291

#### Denmark

SIGMA-ALDRICH DENMARK A/S Tel: (+45) 43 56 59 10 Fax: (+45) 43 56 59 05

#### Finland

SIGMA-ALDRICH FINLAND OY Tel: (+358) 9 350 9250 Fax: (+358) 9 350 92555

World Headquarters

(314) 771-5765

sigma-aldrich.com

3050 Spruce St., St. Louis, MO 63103

### France

SIGMA-ALDRICH CHIMIE S.à.r.l. Free Tel: 0800 211 408 Free Fax: 0800 031 052 Tel: (+33) 474 82 28 00 Fax: (+33) 474 95 68 08

#### Germany

SIGMA-ALDRICH CHEMIE GmbH Free Tel: 0800 51 55 000 Free Fax: 0800 64 90 000 Tel: (+49) 89 6513 0 Fax: (+49) 89 6513 1160

#### Greece

SIGMA-ALDRICH (O.M.) LTD. Tel: (+30) 210 994 8010 Fax: (+30) 210 994 3831

#### Hungary

SIGMA-ALDRICH Kft Ingyenes telefonszám: 06 80 355 355 Ingyenes fax szám: 06 80 344 344 Tel: (+36) 1 235 9055 Fax: (+36) 1 235 9050

### India

SIGMA-ALDRICH CHEMICALS PRIVATE LIMITED Telephone Bangalore: (+91) 80 6621 9600 New Delhi: (+91) 11 4358 8000 Mumbai: (+91) 22 2570 2364 Hyderabad: (+91) 40 4015 5488 Fax

Bangalore: (+91) 80 6621 9650 New Delhi: (+91) 11 4358 8001 Mumbai: (+91) 22 2579 7589 Hyderabad: (+91) 40 4015 5466

#### Ireland

SIGMA-ALDRICH IRELAND LTD. Free Tel: 1800 200 888 Free Fax: 1800 600 222 Tel: +353 (0) 402 20370 Fax: + 353 (0) 402 20375

#### Israel

SIGMA-ALDRICH ISRAEL LTD. Free Tel: 1 800 70 2222 Tel: (+972) 8 948 4100 Fax: (+972) 8 948 4200

#### Italy

SIGMA-ALDRICH S.r.I. Numero Verde: 800 827018 Tel: (+39) 02 3341 7310 Fax: (+39) 02 3801 0737

### Japan

SIGMA-ALDRICH JAPAN K.K. Tel: (+81) 3 5796 7300 Fax: (+81) 3 5796 7315

#### Korea SIGMA-ALDR

SIGMA-ALDRICH KOREA Free Tel: (+82) 80 023 7111 Free Fax: (+82) 80 023 8111 Tel: (+82) 31 329 9000 Fax: (+82) 31 329 9090

### Malaysia

SIGMA-ALDRICH (M) SDN. BHD Tel: (+60) 3 5635 3321 Fax: (+60) 3 5635 4116

#### Mexico

SIGMA-ALDRICH QUÍMICA, S.A. de C.V. Free Tel: 01 800 007 5300 Free Fax: 01 800 712 9920 Tel: 52 722 276 1600 Fax: 52 722 276 1601

### The Netherlands

SIGMA-ALDRICH CHEMIE BV Free Tel: 0800 022 9088 Free Fax: 0800 022 9089 Tel: (+31) 78 620 5411 Fax: (+31) 78 620 5421

#### New Zealand

SIGMA-ALDRICH NEW ZEALAND LTD. Free Tel: 0800 936 666 Free Fax: 0800 937 777 Tel: (+61) 2 9841 0555 Fax: (+61) 2 9841 0500

#### Norway SIGMA-ALDRICH NORWAY AS

Tel: (+47) 23 17 60 60 Fax: (+47) 23 17 60 50

#### Poland SIGMA-ALDRICH Sp. z o.o. Tel: (+48) 61 829 01 00 Fax: (+48) 61 829 01 20

Portugal SIGMA-ALDRICH QUÍMICA, S.A. Free Tel: 800 202 180 Free Fax: 800 202 178 Tel: (+351) 21 924 2555 Fax: (+351) 21 924 2610

### Russia

SIGMA-ALDRICH RUS, LLC Tel: +7 (495) 621 6037 +7 (495) 621 5828 Fax: +7 (495) 621 5923

**Singapore** SIGMA-ALDRICH PTE. LTD. Tel: (+65) 6779 1200 Fax: (+65) 6779 1822

#### Slovakia SIGMA-ALDRICH spol. s r. o.

Fax: (+421) 255 571 562

South Africa SIGMA-ALDRICH SOUTH AFRICA (PTY) LTD. Free Tel: 0800 1100 75 Free Fax: 0800 1100 79 Tel: (+27) 11 979 1188 Fax: (+27) 11 979 1119

#### Spain

SIGMA-ALDRICH QUÍMICA, S.A. Free Tel: 900 101 376 Free Fax: 900 102 028 Tel: (+34) 91 661 99 77 Fax: (+34) 91 661 96 42

#### Sweden

SIGMA-ALDRICH SWEDEN AB Tel: (+46) 8 742 4200 Fax: (+46) 8 742 4243

#### Switzerland

SIGMA-ALDRICH CHEMIE GmbH Free Tel: 0800 80 00 80 Free Fax: 0800 80 00 81 Tel: (+41) 81 755 2828 Fax: (+41) 81 755 2815

#### **United Kingdom**

SIGMA-ALDRICH COMPANY LTD. Free Tel: 0800 717 181 Free Fax: 0800 378 785 Tel: (+44) 1747 833 000 Fax: (+44) 1747 833 313 SAFC (UK) Tel: 01202 712305

### United States

SIGMA-ALDRICH P.O. Box 14508 St. Louis, Missouri 63178 Toll-Free: 800 325 3010 Toll-Free Fax: 800 325 5052 Call Collect: (+1) 314 771 5750 Tel: (+1) 314 771 5757

Internet sigma-aldrich.com





Mixed Sources Product group from well-managed forests, controlled sources and recycled wood of fiber www.fsc.org Cert no. 5GS-COC-XXXXXX or 1996 Forest Etwandship Council

### Accelerating Customers' Success through Leadership in Life Science, High Technology and Service

Order/Customer Service (800) 325-3010 • Fax (800) 325-5052 Technical Service (800) 325-5832 • sigma-aldrich.com/techservice Development/Bulk Manufacturing Inquiries SAFC\* (800) 244-1173

©2008 Sigma-Aldrich Co. All rights reserved. SIGMA, S, SAFC, SAFC; SIGMA-ALDRICH, ALDRICH, G, FLUKA, G, and SUPELCO, are trademarks belonging to Sigma-Aldrich Co. and its affiliate Sigma-Aldrich Biotechnology, LP. Sigma brand products are sold through Sigma-Aldrich, Inc. Sigma-Aldrich, Inc. warrants that its products conform to the information contained in this and other Sigma-Aldrich publications. Purchaser must determine the suitability of the product(s) for their particular use. Additional terms and conditions may apply. Please see reverse side of the invoice or packing slip.

